PRODUCTION DRAWING

Programme Name/s : Mechanical Engineering/ Mechatronics/ Production Engineering

Programme Code : ME/ MK/ PG

Semester : Third

Course Title : PRODUCTION DRAWING

Course Code : 313311

I. RATIONALE

Production drawing is essential for communicating ideas in manufacturing industry as well as other engineering applications. Production drawings illustrate set of instructions to manufacture a product, providing information about dimensions, materials, finishes, tools required, methods of assembly and so on. Therefore, this course has been developed for interpretation and preparation of the production drawing.

II. INDUSTRY / EMPLOYER EXPECTED OUTCOME

Prepare Production drawing of a given part / component as per requirement.

III. COURSE LEVEL LEARNING OUTCOMES (COS)

Students will be able to achieve & demonstrate the following COs on completion of course based learning

- CO1 Construct an auxiliary view of given object.
- CO2 Use convention for representation of material and mechanical components.
- CO3 Interpret and draw production drawing.
- CO4 Prepare assembly drawing using given details.
- CO5 Prepare detail drawing based on the given assembly drawing/data.

IV. TEACHING-LEARNING & ASSESSMENT SCHEME

				L	earı	ning	Sche	eme					As	ssess	ment	Sch	eme				
Course Code	Course Title	Abbr	Course Category/s	Co	ctua onta s./W	ct eek		NLH	Credits	Paper Duration		The	ory		>		n LL L tical	&	Base S	L	Total Marks
				CL	TL	LL			•	Duration	FA- TH		Tot	tal	FA-	PR	SA-	PR	SI		Mai Ks
											Max	Max	Max	Min	Max	Min	Max	Min	Max	Min	
1313311	PRODUCTION DRAWING	PDR	SEC	2		4	2	8	4	4	30	70	100	40	25	10	25@	10	25	10	175

Total IKS Hrs for Sem. : Hrs

Abbreviations: CL- ClassRoom Learning, TL- Tutorial Learning, LL-Laboratory Learning, SLH-Self Learning Hours, NLH-Notional Learning Hours, FA - Formative Assessment, SA -Summative assessment, IKS - Indian Knowledge System, SLA - Self Learning Assessment

Legends: @ Internal Assessment, # External Assessment, *# On Line Examination , @\$ Internal Online Examination

Note:

- 1. FA-TH represents average of two class tests of 30 marks each conducted during the semester.
- 2. If candidate is not securing minimum passing marks in FA-PR of any course then the candidate shall be declared as "Detained" in that semester.
- 3. If candidate is not securing minimum passing marks in SLA of any course then the candidate shall be declared as fail and will have to repeat and resubmit SLA work.
- 4. Notional Learning hours for the semester are (CL+LL+TL+SL)hrs.* 15 Weeks
- 5. 1 credit is equivalent to 30 Notional hrs.
- 6. * Self learning hours shall not be reflected in the Time Table.
- 7. * Self learning includes micro project / assignment / other activities.

V. THEORY LEARNING OUTCOMES AND ALIGNED COURSE CONTENT

Course Code: 313311 **Theory Learning** Suggested **Outcomes Learning content mapped with Theory Learning Outcomes** Learning Sr.No (TLO's)aligned to (TLO's) and CO's. Pedagogies. CO's. TLO 1.1 Construct an Lecture Using auxiliary view of a **Unit - I Auxiliary View** Chalk-Board given object. 1.1 Auxiliary planes and views. Model TLO 1.2 Construct an 1 1.2 Draw Auxiliary view from the given orthographic views. Demonstration incomplete principal 1.3 Complete the partial view from the given auxiliary and Video view from the given other principal view. Demonstrations auxiliary view. **Unit - II Conventional representation** 2.1 Engineering Material Conventions 2.2 Conventional breaks in pipes, rod and shaft TLO 2.1 Use IS SP-46 2.3 Conventional representation of common features like Lecture Using codes for preparing Chalk-Board slotted head, radial rib, knurling, serrated shaft, splined shaft, production drawing. ratchet and pinion, repeated parts, square on shaft, holes on Model 2 TLO 2.2 Prepare circular pitch, internal and external threads Demonstration production drawing 2.4 Conventional representation of standard parts like ball and Video using standard roller bearing, gears, springs Demonstrations conventions. 2.5 Pipe joints and valves 2.6 Counter sunk and counter bored holes 2.7 Tapers **Unit - III Production Drawing** 3.1 Limits, Fits and Tolerances: Definitions, introductions to ISO system of Tolerance. Dimensional tolerances: Terminology, selection and representation of dimensional tolerance- number and grade method. Definitions concerning TLO 3.1 Calculate Tolerancing and Limits system, unilateral and bilateral tolerances on the given tolerance, Hole and shaft basis systems, Types of fitsmachine components. Clearance, transition and Interference, Selection of fit for TLO 3.2 Identify type Lecture Using engineering applications. Calculation of limit sizes and of fit between mating Chalk-Board identification of type of fit from the given sizes like 50 H7/s6, parts of machine Model 3 30 H7/d9 etc. Demonstration components based on 3.2 Geometrical Tolerances: Types of geometrical tolerances, given tolerance values. Video terminology for deviation, representation of geometrical TLO 3.3 Prepare Demonstrations tolerance on drawing. production drawing 3.3 General welding symbols, length and size of weld, surface using suitable contour and finish of weld, all round and site weld, symbolic convention and codes. representation in Engineering practices and its interpretation. 3.4 Machining symbol and surface texture: Indication of machining symbol showing direction of lay, sampling length, roughness grades, machining allowances, manufacturing methods. Representation of surface roughness on drawing. TLO 4.1 Identify Unit - IV Details to assembly various components in 4.1 Introduction to assembly drawing, accepted norms to be given detail drawings. observed for assembly drawings, sequence for preparing Lecture Using TLO 4.2 Identify assembly drawing, Bill of Material (BOM). Chalk-Board sequence of assembling 4.2 Couplings: Oldham & Universal couplings. Model 4 it. 4.3 Bearing: Foot Step & Pedestal Bearing. Demonstration TLO 4.3 Prepare 4.4 Lathe: Single (pillar type) and square tool Post. Video assembly drawing from 4.5 Bench vice & Pipe Vice. Demonstrations given detailed drawing. 4.6 Screw-jack TLO 4.4 Prepare bill of

material.

4.7 Drill Jig

drawing.

Course Code: 313311 **Theory Learning** Suggested Learning content mapped with Theory Learning Outcomes **Outcomes** Sr.No Learning (TLO's)aligned to (TLO's) and CO's. Pedagogies. CO's. TLO 5.1 Interpret various components in **Unit - V Assembly to Details** given assembly 5.1 Basic principles of process of dismantling the assembly into drawings. Lecture Using components. TLO 5.2 Identify Chalk-Board 5.2 Couplings: Oldham & Universal couplings. sequence of Model 5.3 Bearing: Foot Step & Pedestal Bearing. dismantling in given Demonstration 5.4 Lathe: Single (pillar type) and square tool Post. assembly drawing. Video 5.5 Bench vice & Pipe Vice. TLO 5.3 Prepare the **Demonstrations** 5.6 Screw-jack detailed drawing from 5.7 Drill Jig given assembly

VI. LABORATORY LEARNING OUTCOME AND ALIGNED PRACTICAL / TUTORIAL EXPERIENCES.

Practical / Tutorial / Laboratory Learning Outcome (LLO)	Sr No	Laboratory Experiment / Practical Titles / Tutorial Titles	Number of hrs.	Relevant COs
LLO 1.1 Draw an auxiliary view from given drawing.		*Draw an auxiliary view or complete given partial drawing. (any two)	4	CO1
LLO 2.1 Draw an auxiliary view from given drawing.	2	*Draw an auxiliary view or complete given partial drawing. (Continue Sr No 1)	4	CO1
LLO 3.1 Prepare drawing using convention and code as per IS-SP46.	3	*Draw various conventional representations as per IS SP-46	4	CO2
LLO 4.1 Use various tolerances and symbols in drawing.		*Draw Dimensional and Geometrical Tolerances, Welding Symbols, Surface Roughness and Machining Symbols on the given figures.	4	CO2 CO3
LLO 5.1 Use various tolerances and symbols in production drawing.		Develop Production drawing of machine components showing dimensional and geometrical Tolerance, surface finish etc. (any two)	4	CO2 CO3
LLO 6.1 Draw assembly drawing using standard procedure for assembly of components.	6	Draw an Assembly drawing from the given detailed drawing showing fits, part numbers, bill of material, assembly dimensions (Any one)	4	CO2 CO3 CO4 CO5
LLO 7.1 Draw assembly drawing using standard procedure for assembly of components.		Draw an Assembly drawing from the given detailed drawing showing fits, part numbers, bill of material, assembly dimensions. (Sr No 6 continue)	4	CO2 CO3 CO4 CO5
LLO 8.1 Draw assembly drawing using standard procedure for assembly of components.	8	Draw an Assembly drawing from the given detailed drawing showing fits, part numbers, bill of material, assembly dimensions. (Sr No 6 continue)	4	CO2 CO3 CO4 CO5
LLO 9.1 Draw assembly drawing using standard procedure for assembly of components.		*Draw an Assembly drawing from the given detailed drawing showing fits, part numbers, bill of material, assembly dimensions. (any one)	4	CO2 CO3 CO4 CO5
LLO 10.1 Draw assembly drawing using standard procedure for assembly of components.	10	*Draw an Assembly drawing from the given detailed drawing showing fits, part numbers, bill of material, assembly dimensions. (Sr No 9 continue)	4	CO2 CO3 CO4 CO5

Practical / Tutorial / Laboratory Learning Outcome (LLO)	Sr No	Laboratory Experiment / Practical Titles / Tutorial Titles	Number of hrs.	Relevant COs
LLO 11.1 Draw detail drawing using standard procedure for dismantling of given assembly drawing.	11	Draw detailed drawing from the given assembly drawing showing Conventional Representation, Dimensional and Geometrical Tolerances and Surface Finish symbols. (any one)	4	CO2 CO3 CO4 CO5
LLO 12.1 Draw detail drawing using standard procedure for dismantling of given assembly drawing.	12	Draw detailed drawing from the given assembly drawing showing Conventional Representation, Dimensional and Geometrical Tolerances and Surface Finish symbols. (Sr No 11 continue)	4	CO2 CO3 CO4 CO5
LLO 13.1 Draw detail drawing using standard procedure for dismantling of given assembly drawing.	13	Draw detailed drawing from the given assembly drawing showing Conventional Representation, Dimensional and Geometrical Tolerances and Surface Finish symbols. (Sr No 11 continue)	4	CO2 CO3 CO4 CO5
LLO 14.1 Draw detail drawing using standard procedure for dismantling of given assembly drawing.	14	*Draw detailed drawing from the given assembly drawing showing Conventional Representation, Dimensional and Geometrical Tolerances and Surface Finish symbols. (any one)	4	CO2 CO3 CO4 CO5
LLO 15.1 Draw detail drawing using standard procedure for dismantling of given assembly drawing.	15	*Draw detailed drawing from the given assembly drawing showing Conventional Representation, Dimensional and Geometrical Tolerances and Surface Finish symbols. (Sr No 14 continue)	4	CO2 CO3 CO4 CO5

Note: Out of above suggestive LLOs -

- '*' Marked Practicals (LLOs) Are mandatory.
- Minimum 80% of above list of lab experiment are to be performed.
- Judicial mix of LLOs are to be performed to achieve desired outcomes.

VII. SUGGESTED MICRO PROJECT / ASSIGNMENT/ ACTIVITIES FOR SPECIFIC LEARNING / SKILLS DEVELOPMENT (SELF LEARNING)

Micro project

- Prepare assembly drawing/detailed drawing of machine vice/ lathe tailstock/ tool post etc. by visiting Institute's workshop.
- Prepare report on various types of welding symbols used for fabrication work by Visiting nearby fabrication workshop.
- Any other micro-projects suggested by subject faculty on similar line.
- Prepare detailed drawings of Various IC Engine components using proper measuring instruments by visiting Institute's Power engineering Lab or any other.
- Students should collect Production drawings from nearby workshops/industries and establish item reference numbers on that drawing for convention or tolerance value. Prepare report showing item reference numbers and their meaning.
- Prepare report representing conventional representation of various piping joints by visiting nearby process industries like sugar factory, chemical industries, water treatment plant, etc.

Note:

- Above is just a suggestive list of microprojects and assignments; faculty must prepare their own bank of microprojects, assignments, and activities in a similar way.
- The faculty must allocate judicial mix of tasks, considering the weaknesses and / strengths of the student in acquiring the desired skills.
- If a microproject is assigned, it is expected to be completed as a group activity.
- SLA marks shall be awarded as per the continuous assessment record.
- For courses with no SLA component the list of suggestive microprojects / assignments/ activities are optional, faculty may encourage students to perform these tasks for enhanced learning experiences.
- If the course does not have associated SLA component, above suggestive listings is applicable to Tutorials and maybe considered for FA-PR evaluations.

VIII. LABORATORY EQUIPMENT / INSTRUMENTS / TOOLS / SOFTWARE REQUIRED

Sr.No	Equipment Name with Broad Specifications	Relevant LLO Number
1	Models, charts of objects for Auxiliary view.	1
2	Models/ Charts of Conventional representation and Production drawing.	3,4,5
3	Models, charts of assembly and details drawings.	6,7,8,9,10,11,12,13,14,15
4	Drawing equipment and instruments for classroom teaching-large size: a. T-square or drafter (Drafting Machine). b. Set square (45-45-90 and 30-60-90) c. Protector. d. Drawing instrument box (containing set of compasses and dividers). Drawing sheets, drawing pencils H,2H, Eraser, Drawing pins / clips	All
5	Drawing Table with Drawing Board of Full Imperial/ A1 size.	All
6	Set of various industrial drawings being used by industries.	All

IX. SUGGESTED WEIGHTAGE TO LEARNING EFFORTS & ASSESSMENT PURPOSE (Specification Table)

Sr.No	Unit	Unit Title	Aligned COs	Learning Hours	R-Level	U-Level	A-Level	Total Marks
1	I	Auxiliary View	CO1	4	0	0	8	8
2 II Conventional representation		CO2	4	6	8	0	14	
3 III Production Drawing		CO3	6	4	8	4	16	
4	IV	Details to assembly	CO4	8	0	0	16	16
5	V	Assembly to Details	CO5	8	0	0	16	16
Grand Total				30	10	16	44	70

X. ASSESSMENT METHODOLOGIES/TOOLS

Formative assessment (Assessment for Learning)

• continuous assessment based on laboratory performance.

Summative Assessment (Assessment of Learning)

- End term exam- Theory
- End term exam- Practical (Lab performance)

XI. SUGGESTED COS - POS MATRIX FORM

	2/		Progra	amme Outco	mes (POs)			Ou	ogram Specifi Itcomo (PSOs	c es*
(COs)	PO-1 Basic and Discipline Specific Knowledge	PO-2 Problem Analysis	PO-3 Design/ Development of Solutions	PO-4 Engineering Tools	PO-5 Engineering Practices for Society, Sustainability and Environment	Management	PO-7 Life Long Learning	1	PSO- 2	PSO-3
CO1	2	2	1	1	-	- /				
CO2	3	3	1	-	-	- 1	-		7	
CO3	3	3	1						/	
CO4	3	2	. 1		-			1.1		
CO5	3	2	1						_	

Legends:- High:03, Medium:02, Low:01, No Mapping: -

XII. SUGGESTED LEARNING MATERIALS / BOOKS

Sr.No	Author	Title	Publisher with ISBN Number		
1	Bureau of Indian Standards.	Engineering Drawing Practice for Schools and Colleges IS: SP-46	October 2003, ISBN: 81-7061-091-2		
2	Bhatt, N.D.	Engineering Drawing	Charotar Publishing House, 2011, ISBN: 978-93-80358-17-8		
3	Bhatt, N.D.; Panchal, V. M	Machine Drawing	Charotar Publishing House, 2011, ISBN: 978-93-80358-11-6		
4	Narayan, K. L. Kannaiah, P. Venkata Reddy, K.	Production Drawing	New Age International Publications, 2011, ISBN: 978-81-224-2288-7		
5	Sidheswar, N. Kannaiah, P. Sastry, V.V.S.	Machine Drawing	Tata McGraw Hill Education Private Ltd, New Delhi, 2011, ISBN-13: 978-0-07- 460337-6		

XIII. LEARNING WEBSITES & PORTALS

Sr.No	Link / Portal	Description
1	https://youtu.be/599ThWCvMVA	Auxiliary View
2	https://youtu.be/k7-POcJfjAU	Auxiliary View
3	https://youtu.be/5Pj7vkcolXk	Introduction to working drawing.
4	https://youtu.be/VRi2LMm6jHU	Assembly
5	https://youtu.be/FqzplEaE4Z0	Details to Assembly

Note:

• Teachers are requested to check the creative common license status/financial implications of the suggested online educational resources before use by the students

^{*}PSOs are to be formulated at institute level